

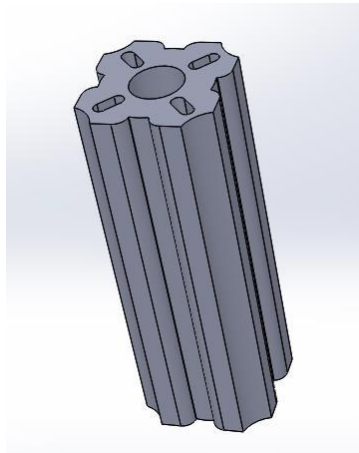
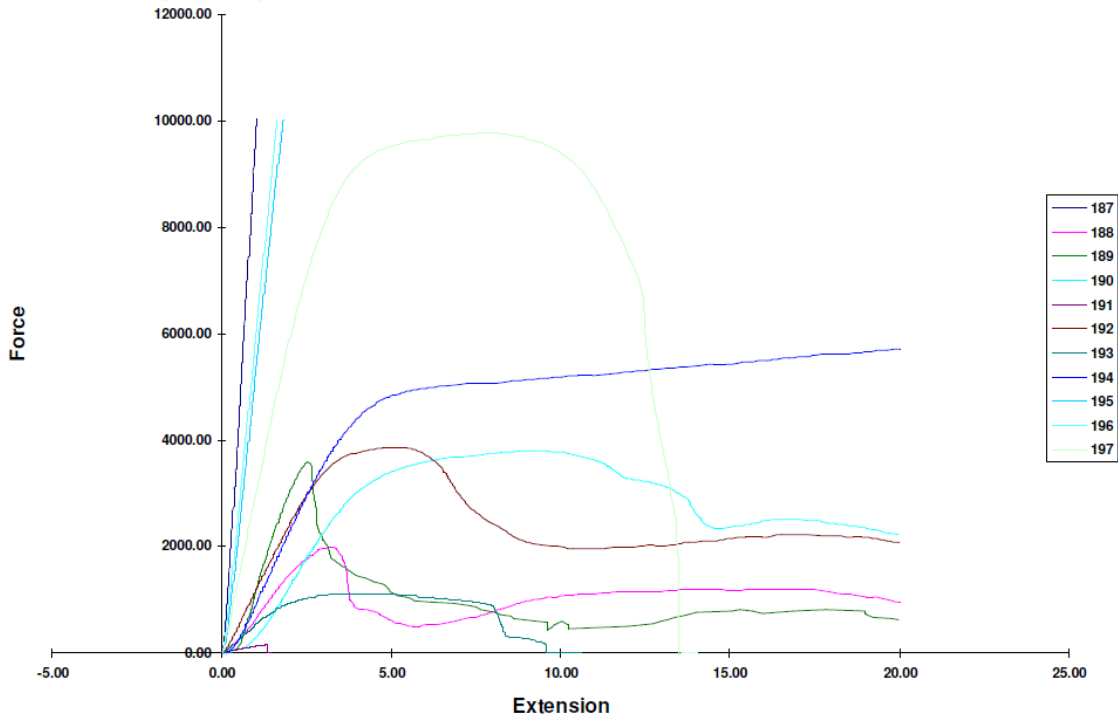


SAMPE 2017 ADDITIVE MANUFACTURING COMPETITION RESULTS

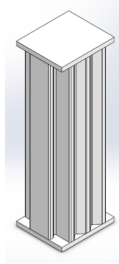
Test #	Weight (g)	Height (mm)	Peak Load (lbf)	# of pieces	SCORE	
187	817	215.5	10000	1	0.005	
188	34	102	1992	3	0.80	
189	261	308	3590	9	2.14	3rd Place
190	74	124	3800	12	1.98	
191	67	679	157.4	5	4.21	1st Place
192	49	115.5	3860	1	1.03	
193	50.6	139	1108	1	0.62	
194	27.9	60	5712	1	1.13	
195	448	253	10000	1	1.65	
196	426	203	10000	1	1.41	
197	188	202.5	9771	1	2.27	2nd Place

Report No 187 SAMPE Add. Test

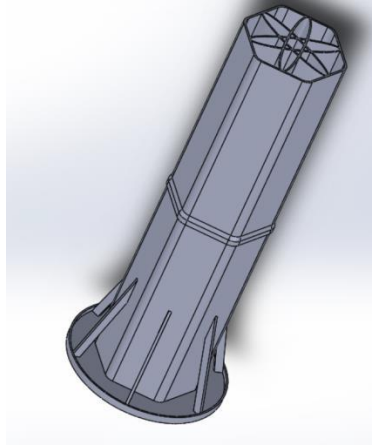
Force (-Lbs) vs Extension (-%)



187



188



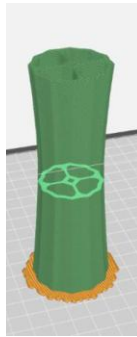
189



190



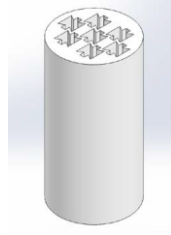
191



192



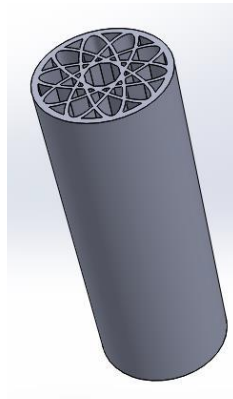
193



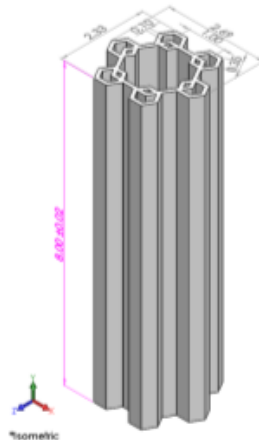
194



195



196



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