

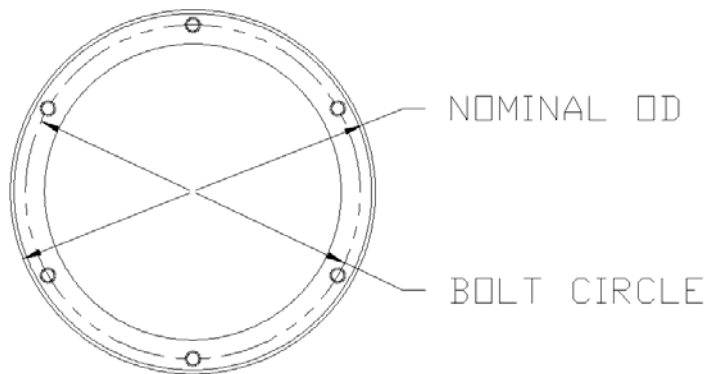
# CSDA Standard



**Title:** Bolt Together Core Bits  
**Specification No:** CSDA-BB-110  
**Effective Date:** Mar 30, 2004  
**Revised:**

## 1. General

- 1.1 This document standardizes the bolt circle, number of bolts and bolt threads of "light weight", 1 inch inner ring, bolt together core bits. The bolts are equally spaced.
- 1.2 All dimensions are inches.



NOMINAL OD	BOLT CIRCLE	NUMBER of BOLTS	BOLT THREADS
12	11	6	1/2-20
13	12	6	1/2-20
14	13	6	1/2-20
15	14	6	1/2-20
16	15	6	1/2-20
17	16	6	1/2-20
18	17	6	1/2-20
19	18	6	1/2-20
20	19	6	1/2-20
22	21	6	1/2-20
23	22	6	1/2-20
24	23	6	1/2-20
25	24	6	1/2-20
26	25	6	1/2-20
28	27	6	1/2-20
30	29	6	1/2-20
32	31	8	5/8-18
34	33	8	5/8-18
36	35	8	5/8-18
38	37	8	5/8-18
40	39	8	5/8-18
44	43	8	5/8-18
46	45	8	5/8-18
48	47	8	5/8-18

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